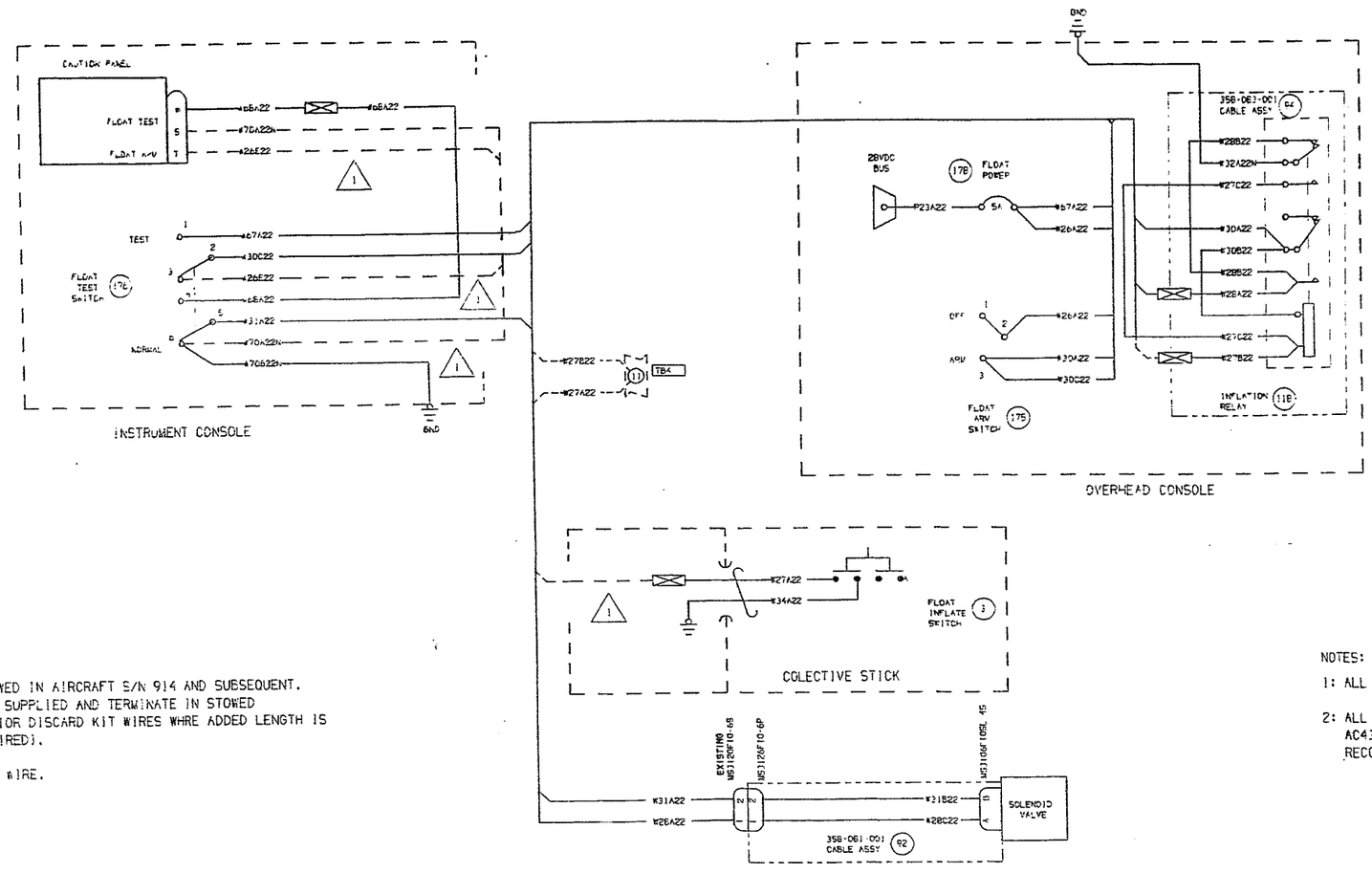
REVISION TABLE			
REV.	DRAWING No.	DATE	DESCRIPTION
A	BHA/DRA/358-09-01	12/11/90	ORIGINAL ISSUE
B	BHA/DRA/358-09-01	.	DWG CHANGES
C	BHA/DRA/358-09-01	19/06/92	BHP EO 1007
D	BHA/DRA/358-09-01	.	BHP EO 1013
E	BHA/DRA/358-09-01	17/06/96	CONSOLIDATION
F	BHA/DRA/358-09-01	15/04/98	ECR-33



△1 WIRE STOWED IN AIRCRAFT S/N 914 AND SUBSEQUENT. CUT WIRE SUPPLIED AND TERMINATE IN STOWED SPLICES (OR DISCARD KIT WIRES WHRE ADDED LENGTH IS NOR REQUIRED).

– – – EXISTING WIRE.

NOTES:

1: ALL WIRING TO MIL-W-81044.

2: ALL WIRING & WIRE ROUTING IN ACCORDANCE WITH AC43.13-1A, CHAP 11 & COMPONENT MANUFACTURER RECOMMENDATIONS.

APPLICABLE TO AIRCRAFT
SERIAL NUMBERS 1658 & SUBSEQUENT

APPROVED pursuant to a direction given by Regulation 35 of the Civil Aviation Regulations on
date: 15-4-98
signature: C.W. Whitney
name: C.W. WHITNEY
being an Authorised Person for and on behalf of Helitech Pty Ltd
Certificate of Approval 3300
A.C.N. 010 600 987

REFERENCE DRAWINGS	
BHA/DRA/358-01-01	MATERIALS LIST
BHA/DRA/358-01-02	MATERIALS LIST (CONTINUED)

MANUFACTURING OPERATIONS

ALL DIMENSIONS TO BE MET AFTER PLATING. REMOVE ALL BURRS. BREAK ALL SHARP EDGES 0.015"-0.031" 0.4mm-0.8mm

TOLERANCE (Except where otherwise stated) Over Up To Tolerance

ANGULAR TOLERANCE (U.N.O) +/- 0.5°

SURFACE ROUGHNESS U.N.O INCLUDING REAMED HOLES FOR DRILLED HOLES

BEND RADIUS

CORNERS AND FILLETS

MARK PART # IN REGION MARKED:

WELDING
ALL WELDING FULL PENETRATION
A 3mm BEAD MUST REMAIN ON AT LEAST ONE SIDE U.N.O

MATERIAL

MATERIAL

TREATMENT

DIMENSIONS IN MM

Helitech PTY LTD
BRISBANE HELIPORT
LAMINGTON AVE. EAGLEFARM
Incorporated In Queensland
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AS 1100

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DRAWN	NORA KINNUNEN
DATE	15/04/98
SCALE	N/A
CHECKED BY	C.W.WHITNEY
DATE PLOTTED	15/04/98

Client: HELITECH PTY. LTD.

Title: KWIK FLOAT INSTALLATION
WIRING DIAGRAM - SHEET 2
BELL 206 A & B SERIES

IRN	CI	Drawing Number	Revision
335	117, 118	BHA/DRA/358-09-01	F